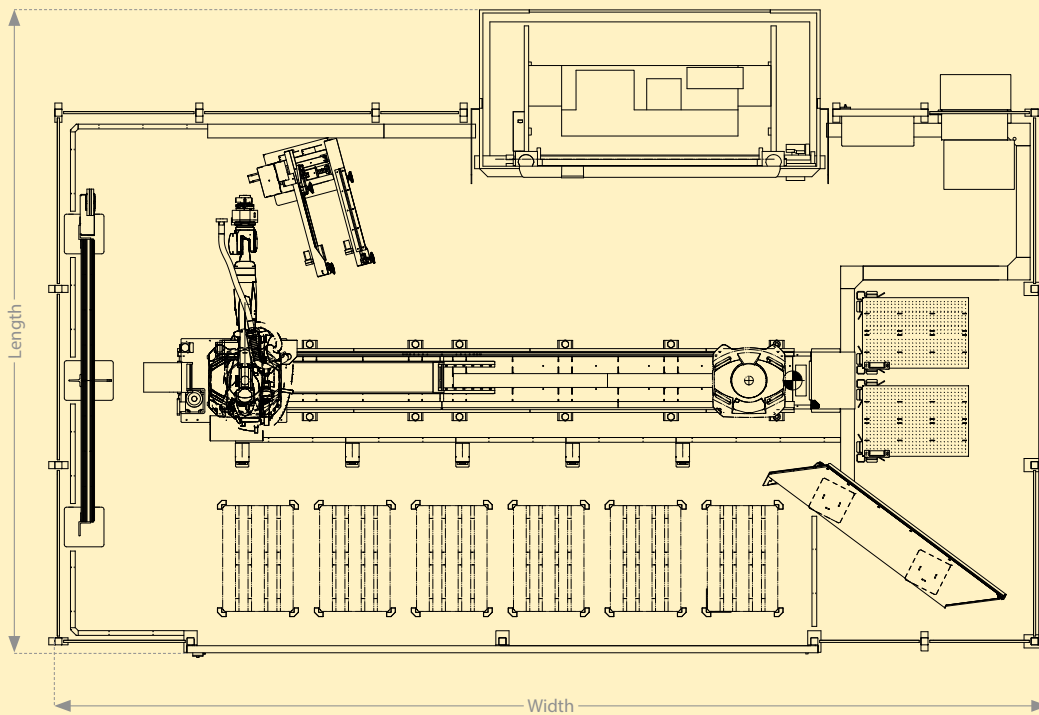


Technical Data

Bending Cell with Xpert Pro


Bending Cell

Length	326	inch
Width	472	inch



Typ	Bending Cell	
Max. part size approx.	118 × 60	inch
Part weight approx.	100, 165, 220, 250, 285	lbs
Robot payload	200, 330, 460, 530, 595	lbs
Min. sheet thickness approx.	0.2	inch
Length linear axis robot	225.12	inch
Max. sheet metal stack height approx. (dependent on component)	60	inch
Max. stack height bend parts approx.	75	inch
Max. tool capacity tool magazine	1450	inch
Number of gripper stations	5	
Air supply	72.5–101.5	psi
Tonnage Pressbrake	110, 165, 220, 275 + 350	sh/t
Bending length	122 + 288	inch
Max. Door opening for material (W x H)	133 x 107	inch

NOTE: The technical data can vary in the different countries, according to the security rules and the chosen configuration of the machine.

 The technical data can vary in the different countries, according to local security rules and configuration of the machine.

Bystronic: Best choice.

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