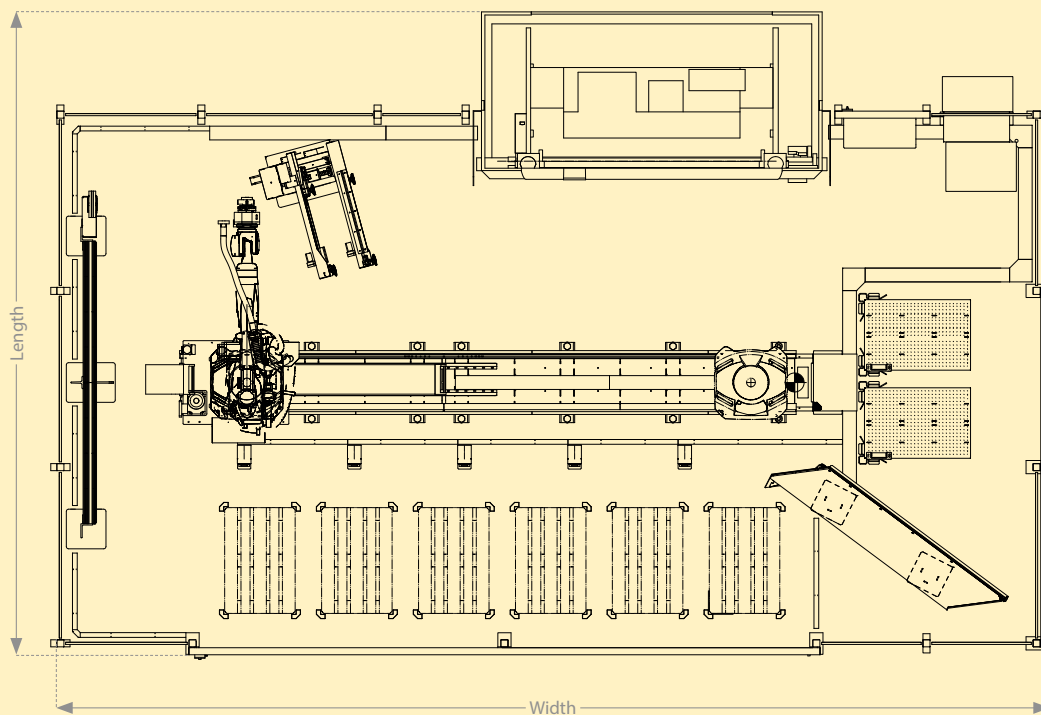


Technical Data

Bending Cell with Xpert Pro


Bending Cell

Length	8300	mm
Width	12000	mm



Typ	Bending Cell	
Max. part size approx.	3000 × 1500	mm
Part weight approx.	45, 75, 100, 115, 130	kg
Robot payload	90, 150, 210, 240, 270	kg
Min. / Max. sheet thickness approx.	0,5 / 10	mm
Length linear axis robot	5,72	m
Max. sheet metal stack height approx.	1500	mm
Max. stack height bend parts approx.	2000	mm
Max. tool capacity tool magazine	37	m
Number of gripper stations	5	
Air supply	6–8	bar
Tonnage Pressbrake	100, 150, 200, 250 + 320	t
Bending length	3100 + 4300	mm
Max. Door opening for material (W x H)	3390 x 2730	mm

NOTE: The technical data can vary in the different countries, according to the security rules and the chosen configuration of the machine.

 The technical data can vary in the different countries, according to local security rules and configuration of the machine.

Bystronic: Best choice.

Cutting | Bending | Automation
bystronic.com