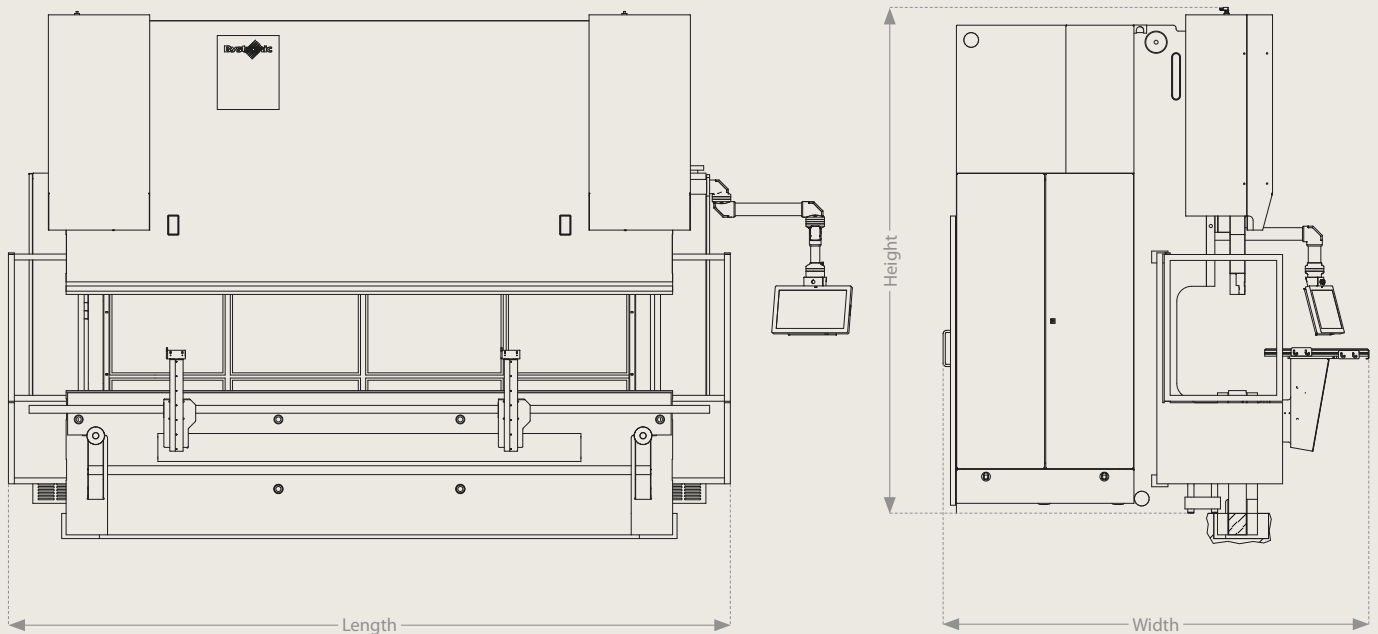


Technical Data

Xpert 250–400

	Xpert 250/5100	Xpert 250/6200	Xpert 320/5100	Xpert 320/6200	Xpert 320/7200	Xpert 400/3100	
Length	231.5	270.9	231.5	270.9	310.3	152.8	inch
Width	86.1	86.1	86.7	86.7	86.7	86.7	inch
Height	136.1	141	133.1	137.1	144.9	127.2	inch

	Xpert 400/4100	Xpert 400/5100	Xpert 400/6200	Xpert 400/7200	Xpert 400/8200	
Length	192.2	231.5	270.9	310.3	349.7	inch
Width	86.7	86.7	86.7	86.7	86.7	inch
Height	127.2	133.1	133.1	141	148.9	inch



Type	Xpert 250/5100	Xpert 250/6200	Xpert 320/5100	Xpert 320/6200	Xpert 320/7200	Xpert 400/3100	
Tonnage	275	275	352	352	352	440	t
Bending length	200.8	244.1	200.8	244.1	283.5	122.1	inch
Standard stroke	10.5	10.5	10.5	10.5	10.5	10.5	inch
Open height	21.7	21.7	21.7	21.7	21.7	21.7	inch
Distance between the side stands	181.2	200.8	181.2	200.8	240.2	102.4	inch
Throat	15.8	15.8	15.8	15.8	15.8	15.8	inch
Table width	2.37	2.37	2.37	2.37	2.37	2.37	inch
Max. backgauge range in X (2/4/5 axes)	43.4	43.4	43.4	43.4	43.4	43.4	inch
X-axis travel (2/4/5 axes)	27.6	27.6	27.6	27.6	27.6	27.6	inch
X-axis speed (2/4/5 axes)	1181.2	1181.2	1181.2	1181.2	1181.2	1181.2	inch/min
X-axis accuracy (2/4/5 axes)	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	inch
R-axis travel (2/4/5 axes)	590.6	590.6	590.6	590.6	590.6	590.6	inch
R-axis speed (2/4/5 axes)	354.4	354.4	354.4	354.4	354.4	354.4	inch/min
R-axis accuracy (2/4/5 axes)	0.004	0.004	0.004	0.004	0.004	0.004	inch
Z-axis travel	156	176	148	176	216	76	inch
Z-axis speed (4/5 axes)	2362.3	2362.3	2362.3	2362.3	2362.3	2362.3	inch/min
Z-axis accuracy (4/5 axes)	0.0008	0.0008	0.0008	0.0008	0.0008	0.0008	inch
Max. Y-rapid traverse	307.1	307.1	307.1	307.1	307.1	283.5	inch/min
Max. Y-working speed	24	24	24	24	24	24	inch/min
Y-return speed	271.7	271.7	307.1	307.1	307.1	236.3	inch/min
Y-axis accuracy	0.0004	0.0004	0.0004	0.0004	0.0004	0.0004	inch
Oil capacity	158.5	171.7	158.5	171.7	184.9	145.3	gal
Main motor power	16.5	16.5	22.4	22.4	22.4	22.4	HP
Weight	57,304	66,120	63,916	79,344	94,772	57,304	lbs
Side frame underfloor	0	0	0	0	0	0	inch
Lower beam underfloor	7.9	9.9	6.7	17	20.9	0	inch

The right to make changes to dimensions, construction, and equipment is reserved. ISO-9001-certified.

Type	Xpert 400/4100	Xpert 400/5100	Xpert 400/6200	Xpert 400/7200	Xpert 400/8200	
Tonnage	440	440	440	440	440	t
Bending length	161.5	200.8	244.1	283.5	322.9	inch
Standard stroke	10.5	10.5	10.5	10.5	10.5	inch
Open height	21.7	21.7	21.7	21.7	21.7	inch
Distance between the side stands	141.8	181.2	200.8	240.2	279.6	inch
Throat	15.8	15.8	15.8	15.8	15.8	inch
Table width	2.37	2.37	2.37	2.37	2.37	inch
Max. backgauge range in X (2/4/5 axes)	43.4	43.4	43.4	43.4	43.4	inch
X-axis travel (2/4/5 axes)	27.6	27.6	27.6	27.6	27.6	inch
X-axis speed (2/4/5 axes)	1181.2	1181.2	1181.2	1181.2	1181.2	inch/min
X-axis accuracy (2/4/5 axes)	0.0008	0.0008	0.0008	0.0008	0.0008	inch
R-axis travel (2/4/5 axes)	590.6	590.6	590.6	590.6	590.6	inch
R-axis speed (2/4/5 axes)	354.4	354.4	354.4	354.4	354.4	inch/min
R-axis accuracy (2/4/5 axes)	0.004	0.004	0.004	0.004	0.004	inch
Z-axis travel	116	148	176	216	256	inch
Z-axis speed (4/5 axes)	2362.3	2362.3	2362.3	2362.3	2362.3	inch/min
Z-axis accuracy (4/5 axes)	0.0008	0.0008	0.0008	0.0008	0.0008	inch
Max. Y-rapid traverse	283.5	283.5	283.5	283.5	283.5	inch/min
Max. Y-working speed	24	24	24	24	24	inch/min
Y-return speed	236.3	236.3	236.3	236.3	236.3	inch/min
Y-axis accuracy	0.0004	0.0004	0.0004	0.0004	0.0004	inch
Oil capacity	158.5	158.5	171.7	184.9	263.2	gal
Main motor power	22.4	22.4	22.4	22.4	22.4	HP
Weight	59,508	77,140	94,772	110,200	134,444	lbs
Side frame underfloor	0	0	0	0	0	inch
Lower beam underfloor	6.7	21.7	23.7	27.6	35.5	inch

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