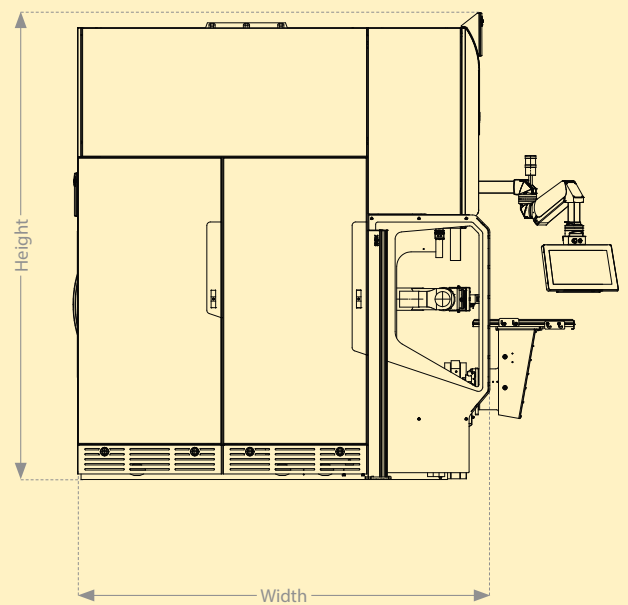
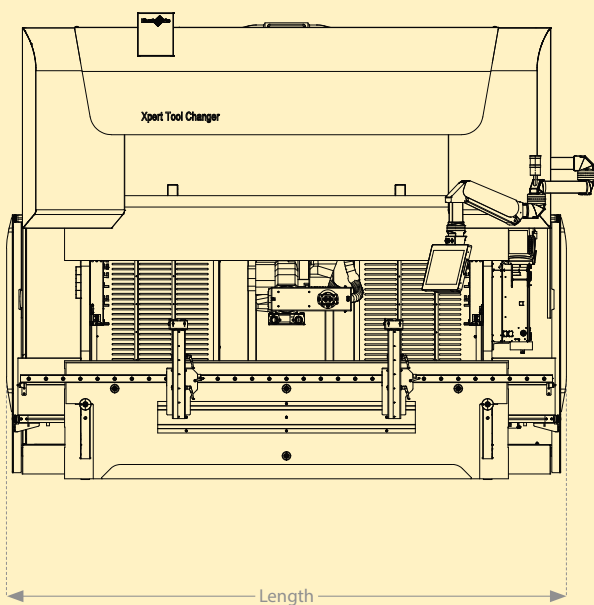


# Technical Data

## Xpert Tool Changer 150–320


	Xpert Tool Changer 150/3100	Xpert Tool Changer 200/3100	Xpert Tool Changer 250/3100	Xpert Tool Changer 320/3100	
Length	155,5	154,7	155,5	156,3	inch
Width	114,7	118,5	121,3	118,9	inch
Height	128,4	136,2	146,5	150	inch



Type	Xpert Tool Changer 150/3100	Xpert Tool Changer 200/3100	Xpert Tool Changer 250/3100	Xpert Tool Changer 320/3100	
Tonnage	165	220	275	352	t
Bending length	122,1	122,1	122,1	122,1	inch
Standard stroke	16,3	16,3	18,3	18,3	inch
Open height	27,6	27,6	29,5	29,5	inch
Distance between side frames	108,3	108,3	108,3	108,3	inch
Throat	15,8	15,8	15,8	15,8	inch
Table Width	2,4	2,4	2,4	2,4	inch
Max. back gauge range X-axis (2/4/5-axis)	41,3	41,3	41,3	41,3	inch
X-axis travel (2/4/5-axis)	23,7	23,7	23,7	23,7	inch
X-axis speed for 2/4/5-axis (up to)	1536	1536	1536	1536	inch/min
X-axis accuracy (2/4/5-axis)	0,0016	0,0016	0,0016	0,0016	inch
R-axis travel (2/4/5-axis)	9,8	9,8	9,8	9,8	inch
R-axis speed for 2/4/5-axis (up to)	473	473	473	473	inch/min
R-axis accuracy (2/4/5-axis)	0,004	0,004	0,004	0,004	inch
Z-axis travel	74,8	74,8	74,8	74,8	inch
Z-axis speed for 4/5-axis (up to)	3540	3540	3540	3540	inch/min
Z-axis speed for 6-axis (up to)	2832	2832	2832	2832	inch/min
Z-axis accuracy (4/5-axis)	0,004	0,004	0,004	0,004	inch
Y-approach speed (up to)	474	474	474	474	inch/min
Y-approach in High Speed (up to)*	522	522	522	522	inch/min
Y-working speed (up to)	24	24	24	24	inch/min
Y-working speed in High Speed (up to)*	47	47	47	47	inch/min
Y-working speed in High Speed for robot operation (up to)*	47	47	47	47	inch/min
Accuracy Y-axis	0,00016	0,00016	0,00016	0,00016	inch
Oil capacity	71,3	97,8	112,3	150,6	gal
Electric supply	15	28	30	40	hp
Weight	48500	55115	59525	63935	lbs

\* depending on local regulations and/or with High Speed Option and/or Energy Saver

The right to make changes to dimensions, construction, and equipment is reserved. ISO-9001-certified.

 The technical data can vary in the different countries, according to local security rules and configuration of the machine.

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