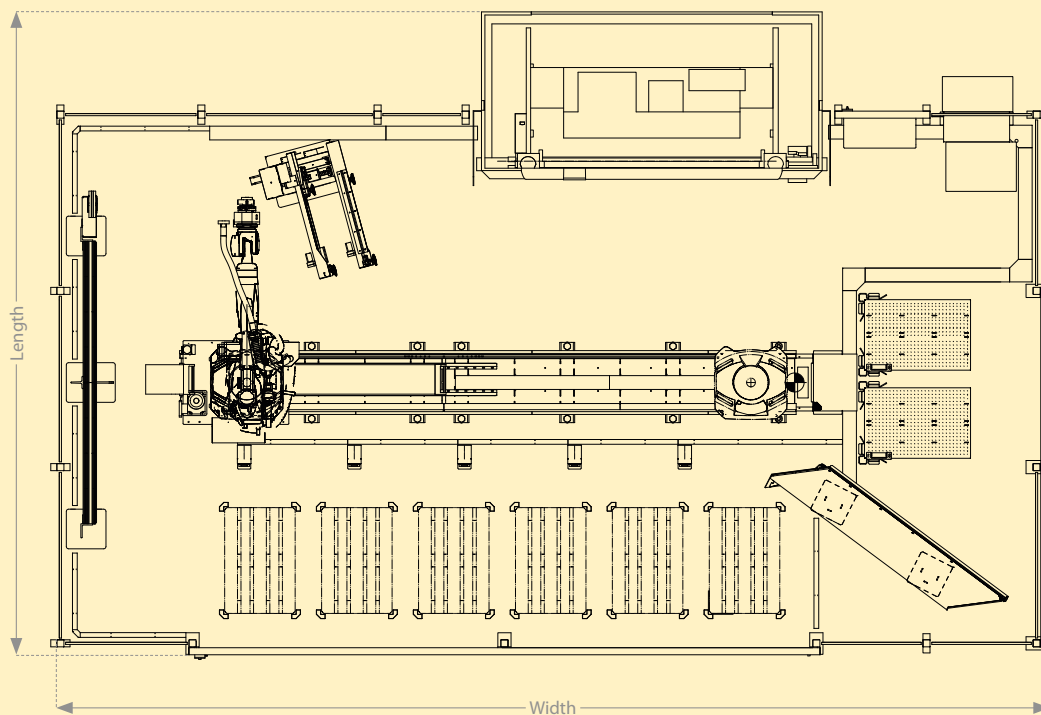


Technical Data

Bending Cell with Xpert Pro


Bending Cell

Length	11 300	mm
Width	7300	mm



Typ	Bending Cell	
Max. part size approx.	3000 × 1500	mm
Part weight approx.	45, 75, 100, 115, 130	kg
Payload	90, 150, 210, 240, 270	kg
Min. sheet thickness approx.	0,5	mm
Length linear rail approx.	5	m
Max. sheet metal stack height approx.	1500	mm
Max. stack height bend parts approx. (dependent on component)	2000	mm
Max. tool capacity tool magazine	37	m
Number gripper stations (more are available as an option)	5	
Air supply	5–7	bar
Tonnage Pressbrake	100, 150, 200, 250 + 320	t
Bending length	3100 + 4300	mm

NOTE: The technical data can vary in the different countries, according to the security rules and the chosen configuration of the machine.

 The technical data can vary in the different countries, according to local security rules and configuration of the machine.

Bystronic: Best choice.

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